

# Work Order ID 52484

October 6, 2009 11:01:29 AM



Page 1

Item ID: PB67-43001-27

Accept



Setup Start



Revision ID: B1

Stop



Item Name: Blade Positioner

Start Date: 10/05/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 10/16/2009 Req'd Qty: 2.00

Customer:

Reference:

Approvals: Process Plan: *MF*

Date: *09-10-06* Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

B67-43001

Rev B1

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

1- slide -289, -291 and -293 on -19 tube then slide it in -285 tube □2- drill holes 0.159 (#21) thru -285 into -289 in (3) place and tap 10-32 UNF as per dwg □3- assemble all parts as per dwg PB67-43001

*09.10.20*

*2* *φ*

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

*2780210120*

*(82)* *φ*

120

Identify as per dwg & Stock Location: \_\_\_\_\_

0.00



Packaging

Memo

0.00

Packaging

*09/10/21* *(2)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 52484**

October 6, 2009 11:01:29 AM

Page 2

Item ID: PB67-43001-27

Accept

Revision ID: B1

Item Name: Blade Positioner

Start Date: 10/05/2009 Start Qty: 2.00

Required Date: 10/16/2009 Req'd Qty: 2.00

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/10/21 *[Signature]*  
mf 09-10-21

W/O:		WORK ORDER CHANGES					
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# Picklist Print

October 6, 2009 11:01:29 AM

Page 1

Work Order ID: 52484

Parent Item: PB67-43001-27RevB1

Parent Item Name: Blade Positioner


Start Date: 10/05/2009

Required Date: 10/16/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5-26A  Bolt		Purchased	No			100	Each	30.0000	2.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse


ST

30

112492

30

MF 09-10-14

AN6-22A  BOLT		Purchased	No			100	Each	36.0000	2.0000			
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Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

36

110155

10

111060

20

18057

6

MF 09-10-14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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October 6, 2009 11:01:29 AM

Work Order ID: 52484

Parent Item: PB67-43001-27RevB1

Parent Item Name: Blade Positioner


Start Date: 10/05/2009

Required Date: 10/16/2009

Comments:

Start Qty: 2.00


Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD10 		Purchased	No			100	Each	1,942.000	6.0000			
Washer												

Warehouse                      Loc Qty                      Loc Code  
Location

Main Warehouse

ST	1942	
105442	95	
109059	2	
109840	23	
110985	202	
111279	5	
111668	64	
112314	1000	
112369	551	

MS21042L5 		Purchased	No			100	Each	1,134.000	2.0000			
Nut												

Warehouse                      Loc Qty                      Loc Code  
Location

Main Warehouse

ST	1134	
110382	10	
111127	4	
111636	120	
112314	1000	

MF 09-10-14

MF 09-10-14

W/O:		WORK ORDER CHANGES					
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October 6, 2009 11:01:29 AM

Page 3

Work Order ID: 52484

Parent Item: PB67-43001-27RevB1

Parent Item Name: Blade Positioner


Comments:

Start Date: 10/05/2009

Required Date: 10/16/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L6  Nut		Purchased	No			100	Each	665.0000	2.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	665	
105077	22	
110002	5	
111548	38	
111578	400	
112492	200	

MF 09-10-14

MS24694-S102

Purchased

No

100

Each

12.0000

4.0000



Screw

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	12	
14604	12	

MF 09-10-14

October 6, 2009 11:01:29 AM

Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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October 6, 2009 11:01:29 AM

Page 4

Work Order ID: 52484

Parent Item: PB67-43001-27RevB1

Parent Item Name: Blade Positioner


Start Date: 10/05/2009

Required Date: 10/16/2009

Comments:


Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS27039-1-04  Inventory		Purchased	No			100	Each	80.0000	6.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	80	
112082	29	
112208	51	

MF 09-10-04

MS27039-1-09  Screw		Purchased	No			100	Each	795.0000	14.0000			
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<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	795	
107378	53	
111650	500	
18057	209	
8912	33	

MF 09-10-04

October 6, 2009 11:01:29 AM

Shop Packet Print

Page 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Page 5

October 6, 2009 11:01:29 AM

Work Order ID: 52484

Parent Item: PB67-43001-27RevB1

Parent Item Name: Blade Positioner

Start Date: 10/05/2009


Required Date: 10/16/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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MS51859-8		Purchased	No			100	Each	54.0000	4.0000			
												
WASHER												
<del>MS51859-1</del>												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	M112940	54
108986		27
108987		27

MR 09-10-20

NAS1149F0316P		Purchased	No			100	Each	116.0000	14.0000			
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WASHER

NAS1149F0332P 318057 10.10.20

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST		116
111117		111
111124		5

MR 09-10-20 318057 \*

14

NAS1149F0532P		Purchased	No			100	Each	1,139.000	4.0000			
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WASHER

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST		1139
18057		1139

MR 09-10-15

October 6, 2009 11:01:29 AM

Shop Packet Print

Page 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Page 6

October 6, 2009 11:01:29 AM

Work Order ID: 52484



Parent Item: PB67-43001-27RevB1



Parent Item Name: Blade Positioner

Start Date: 10/05/2009

Required Date: 10/16/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
NAS1149F0632P		Purchased	No			100	Each	532.0000	4.0000			
WASHER												

Warehouse                      Loc Qty                      Loc Code  
Location

Main Warehouse

ST    532

18057    532

PB67-43001-19RevB1                      Manufactured      No

100                      Each                      2.0000                      2.0000



Inner Tube and Retainer Bushing

Warehouse                      Loc Qty                      Loc Code  
Location

Main Warehouse

ST    2

52475    2

PB67-43001-285RevB1                      Manufactured      No

100                      Each                      1.0000                      2.0000



Upper Tube, Blade Positioner

Warehouse                      Loc Qty                      Loc Code  
Location

Main Warehouse

ST    1

44974    1

352670 = 1

= 1

MF 09-10-15

MF 09-10-15

KE 09.10.19

KE 09.10.20  
KE 09.10.19

October 6, 2009 11:01:29 AM

Shop Packet Print

Page 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 52484



Parent Item: PB67-43001-27RevB1



Parent Item Name: Blade Positioner

Start Date: 10/05/2009

Required Date: 10/16/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
PB67-43001-289RevB1		Manufactured	No			100	Each	5.0000	2.0000			
Stationary Handle Adjustment Fitting												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	5	
41296	5	

*MF 09-10-15*

PB67-43001-291RevB1		Manufactured	No			100	Each	2.0000	2.0000			
Clamp Bushing												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	2	
40060	1	
44972	1	

*MF 09-10-15*

PB67-43001-293RevB1		Manufactured	No			100	Each	16.0000	2.0000			
Extension Tube Adjustment Fitting												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	16	
41882	7	
47365	9	

*MF 09-10-15*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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October 6, 2009 11:01:29 AM

Page 8

Work Order ID: 52484

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Parent Item Name: Blade Positioner


Start Date: 10/05/2009

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Start Qty: 2.00

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
PB67-43001-29RevB1		Manufactured	No			100	Each	2.0000	2.0000			
												
Blade Positioner Weldment												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

2

52444

2

mf 09-10-15

PB67-43001-31RevB1

Manufactured No

100

Each

2.0000

2.0000



PB67-43001-31 Upper Restraint Weldment

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

2

45031

2

mf 09-10-15

PB67-43001-35RevB1

Manufactured No

100

Each

8.0000

2.0000



PB67-43001-35 Lower Pad Assembly

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

8

41378

1

45030

7

mf 09-10-15

October 6, 2009 11:01:29 AM

Shop Packet Print

Page 8

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RELEASED  
44-61-20



W/O:		WORK ORDER CHANGES					
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